

AAM Setter Arm Positioning

1. Have the machine in a safe location, machine off, functions disabled, and battery on.

2. Press the **OPERATOR** tab.



3. Start the machine and enable the hydraulics.



4. Toggle the **AUTO / MAINT** switch to **MAINT**.
 5. **UNLOCK** the setter arms and raise the setter arms fully up.



6. Press the **FULLY RAISED POSITION** button.



7. Press the **SET** button twice to set the position.



8. Switch the **SETTER ARMS** button to **LOWER**.
Lower the setter arms to the rail.



9. Press the **APPLY POSITION** tab.
When the setter arm is fully lowered, press set twice.



10. Test the setter arm by raising and lowering the setter arm watching the SETTER ARM GRAPH.
- Make sure the left and right LVDT are even.
 - Make sure the setter arm smoothly moves up and down.

