

AAM Setter Arm Cylinder Calibration

1. Have the machine in a safe location, machine off, functions disabled, and battery OFF.

2. Remove both setter arm cylinders from the setter arm.
Tie/secure the setter arm cylinders so they can travel in and out without damaging any hoses.
Setter arm cylinders should be positioned roughly in the travel mid-position.



3. Turn the battery switch ON.
4. Start the machine and enable the hydraulics.



5. Press the **MECHANIC** tab.



6. Press the **SERVICE DEPT** tab.



7. Enter pin code **1955**



8. Press the **Unlock Calibration** tab.



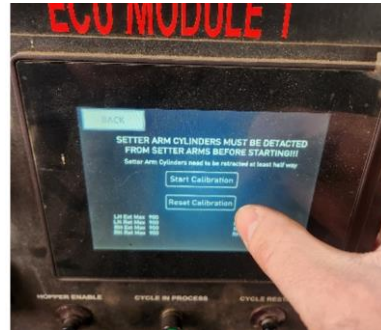
9. Enter the pin code **2156** to Unlock Calibration.



10. Press the **Calibration** tab.



11. Press the **Reset Calibration** tab.



12. Make sure the setter arm cylinders are disconnected, propped up, in the middle of their travel, and free to travel without damaging anything.

13. Press the **Start Calibration** tab.

14. Wait until calibration is complete and exit out of all the screens to the main menu.



15. Disable the hydraulics, turn off the machine, and turn the battery switch OFF.



16. Reconnect the cylinders to the setter arm.

