

AM3 E33 Switch Programming

1. Have the machine in a safe location, machine off, and functions disabled.

2. Unplug the left-hand E33 master switch.



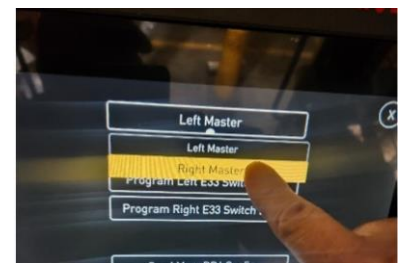
3. Turn ON the battery control switch.



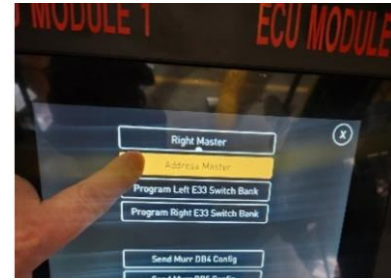
4. Press the hidden button on machine overhead panel.



5. Select the **Right Master** button.



6. Select the **Address Master** button.



7. Toggle the **TRAVEL MODE (TRAVEL/WORK)** master E33 switch.



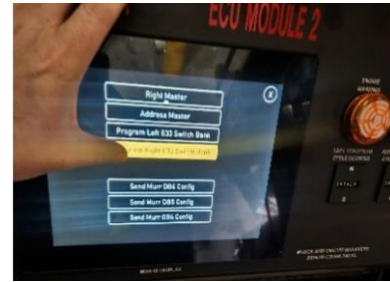
8. Cycle the machine: power OFF and ON.



9. Press the hidden button on machine overhead panel.



10. Select **Program Right E33 Switch Bank.**



11. Toggle each of the right-hand switch banks from left to right top then bottom.

1. TRAVEL MODE TRAVEL/WORK
2. SWING ARM LOCKED/UNLOCKED
3. WORK HEIGHT ADJ RAISE/LOWER
4. WORK CYCLE FULL/HALF
5. MAINTENANCE MODE AUTO/MANUAL
6. SWING ARM OVERRIDE RAISE/LOWER



12. Turn the machine power OFF.



13. Plug in the **left-hand E33 master** and unplug the **right-hand E33 master** switch.



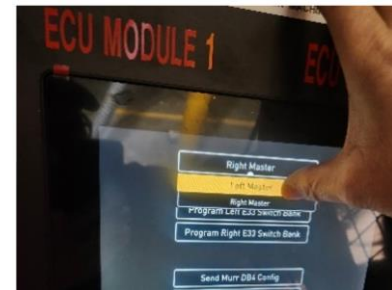
14. Turn the machine power ON.



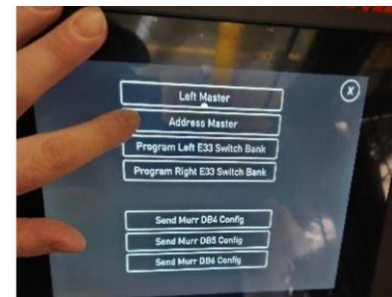
15. Press the hidden button on machine overhead panel.



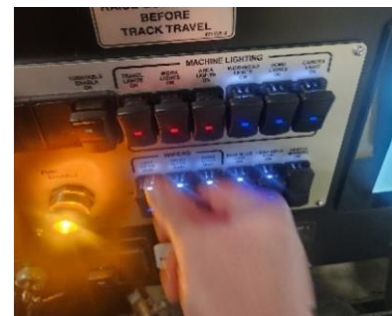
16. Select the **Left Master** button.



17. Select the **Address Master** button.



18. Toggle the **TRAVEL LIGHTS (ON/OFF)** master E33 switch.



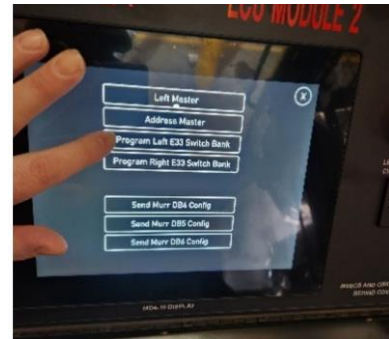
19. Cycle the machine: power OFF and ON.



20. Press the hidden button on machine overhead panel.



21. Select **Program Left E33 Switch Bank**.



22. Toggle each of the right-hand switch banks from left to right top then bottom.

1. TRAVEL LIGHTS ON/OFF
2. WORKHEAD LIGHTS ON/OFF
3. LEFT WIPER HIGH/OFF
4. REAR DEFOG FANS ON/OFF



23. Turn the machine power OFF.



24. Plug in the **right-hand E33 master switch**.



25. Turn the machine power ON.



26. Verify proper switch functions.

